C73I-E-02

# Smallest Class of Safety Limit Switches in the World

- The world's smallest limit switch with a direct opening mechanism (four-contact construction model).
- High-sensitivity safety limit switch.
- Built-in switches with two- or four-contact construction are available.
- Degree of protection: IP67
- Conforms to EN115-1, EN81-1 and EN81-2. (slow-action models only)
- Certified standards: UL, EN (TÜV), and CCC
- Conforms to ISO 14119



Be sure to read the "Safety Precautions" on page 6 and the "Precautions for All Safety Limit Switches".



For the most recent information on models that have been certified for safety standards, refer to your OMRON website.

#### **Model Number Structure**

#### **Model Number Legend**

- 1. Built-in Switch
  - 1: 1NC/1NO (slow-action)
  - 2: 2NC (slow-action)
  - 3: 2NC/2NO (slow-action)
  - 4: 4NC (slow-action)
- 2. Actuator
  - 02: Roller plunger (Metal roller)
  - 20: Roller lever

(Metal lever, resin roller)

- 3. Cable Length
  - 1: 1 m
  - 3: 3 m 5: 5 m
- 4. Pull-outing direction of cable
  - R: Horizontal
  - D: Vertical

## **Ordering Information**

#### **List of Models**

#### Safety Limit Switches (with Direct Opening Mechanism)

Consult with your OMRON representative when ordering any models that are not listed in this table.

	Cable length	Pull-outing direction of cable	Built-in switch							
Actuator			1NC/1NO (slow-action)		2NC (slow-ac		2NC/2NO (slow-action)		4NC (slow-action)	
			Model	Direct opening	Model	Direct opening	Model	Direct opening	Model	Direct opening
Dallanlanan	1 m	Horizontal	D4F-120-1R		D4F-220-1R		D4F-320-1R		D4F-420-1R	
Roller lever (Metal lever,	1 111	Vertical	D4F-120-1D	$\rightarrow$	D4F-220-1D	$\bigcirc$	D4F-320-1D	$\rightarrow$	D4F-420-1D	$\bigcirc$
resin roller)	3 m	Horizontal	D4F-120-3R	$\odot$	D4F-220-3R		D4F-320-3R		D4F-420-3R	
	3111	Vertical	D4F-120-3D		D4F-220-3D	$\rightarrow$	D4F-320-3D	$\bigcirc$	D4F-420-3D	$\bigcirc$
M	5 m	Horizontal	D4F-120-5R	$\odot$	D4F-220-5R		D4F-320-5R		D4F-420-5R	
1*1	3111	Vertical	D4F-120-5D		D4F-220-5D	$\bigcirc$	D4F-320-5D	$\bigcirc$	D4F-420-5D	$\rightarrow$
Roller	1 m	Horizontal	D4F-102-1R		D4F-202-1R	( <del></del> )	D4F-302-1R		D4F-402-1R	
plunger	1 111	Vertical	D4F-102-1D	$\bigcirc$	D4F-202-1D		D4F-302-1D	$\rightarrow$	D4F-402-1D	$\odot$
(Metal roller)	3 m	Horizontal	D4F-102-3R		D4F-202-3R		D4F-302-3R		D4F-402-3R	
	3 m	Vertical	D4F-102-3D	$\odot$	D4F-202-3D	$\bigcirc$	D4F-302-3D	$\rightarrow$	D4F-402-3D	$\odot$
©	5 m	Horizontal	D4F-102-5R		D4F-202-5R	<u> </u>	D4F-302-5R		D4F-402-5R	
$\Delta$	5 m	Vertical	D4F-102-5D	$\bigcirc$	D4F-202-5D	$\bigcirc$	D4F-302-5D	•	D4F-402-5D	$\rightarrow$

## **Specifications**

# Standards and EC Directives Conforms to the following EC Directives:

- Machinery Directive
- Low Voltage Directive
- EN50047
- EN60204-1
- EN ISO 14119
- GS-ET-15

#### **Certified Standards**

Certification body	Standards	File No.
TÜV SÜD	EN60947-5-1 (certified direct opening)	*1
UL *2	UL508 CSA C22.2 No.14	E76675
CQC (CCC) *3	GB14048.5	20030103050 64266

<sup>\*1.</sup> Contact your OMRON sales representative.

## Certified Standard Ratings TÜV (EN60947-5-1), CCC (GB14048.5)

Item Utilization category	AC-15	DC-13
Rated operating current (Ie)	0.75 A	0.27 A
Rated operating voltage (U <sub>e</sub> )	240 V	250 V

Note: Use a 10 A fuse type  ${\rm gI}$  or  ${\rm gG}$  that conforms to IEC60269 as a short-circuit protection device.

#### UL/CSA (UL508, CSA C22.2 No. 14) C300

Rated	Carry current	Current (A)		Volt-amperes (VA)	
voltage	Carry Current	Make	Break	Make	Break
120 VAC 240 VAC	2.5 A	15 7.5	1.5 0.75	1,800	180

#### Q300

Rated	Carry current	Current (A)		Volt-amperes (VA)	
voltage	Carry Current	Make	Break	Make	Break
125 VDC 250 VDC	2.5 A	0.55 0.27	0.55 0.27	69	69

<sup>\*2.</sup> Certification has been obtained for CSA C22.2 No. 14 under UL.

**<sup>\*3.</sup>** Ask your OMRON representative for information on certified models.

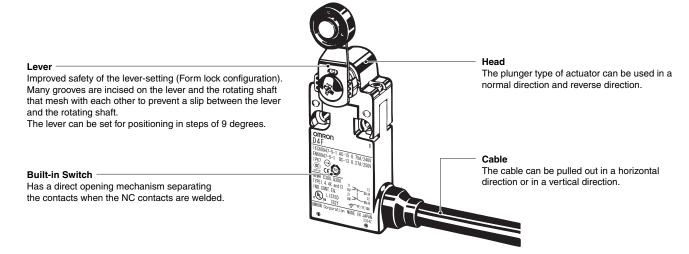
#### **Characteristics**

Degree of protection *1		IP67 (EN60947-5-1)				
	Mechanical	10,000,000 times min.				
Durability *2  Electrical		1,000,000 times min. (4 mA resistive load at 24 VDC, 4 circuits) 150,000 times min. (1 A resistive load at 125 VAC, 2 circuits/4 mA resistive load at 24 VDC, 2 circuits) *3				
Operating speed		1 mm/s to 0.5 m/s				
Operating frequency	Mechanical	120 operations/minute				
Operating frequency	Electrical	30 operations/minute				
Contact resistance *5		300 m $\Omega$ max. (with 1 m cable), 500 m $\Omega$ max. (with 3 m cable), 700 m $\Omega$ max. (with 5 m cable)				
Minimum applicable loa	d <b>*</b> 4	4 mA resistive load at 24 VDC, 4 circuits (N-level reference value)				
Rated insulation voltage	e (Ui)	250 V				
Rated frequency		50/60 Hz				
Protection against elect	ric shock	Class I (with a ground wire)				
Pollution degree (opera	ting environment)	3 (EN60947-5-1)				
	Between terminals of same polarity	2.5 kV				
Impulse withstand voltage (EN60947-5-1)	Between terminals of different polarity	4 KV				
	Between each terminal and ground	4 kV				
Insulation resistance		100 M $\Omega$ min. (at 500 VDC) between terminals of the same polarities, between terminals of different polarities, between current-carrying metal parts and grounds, and between each terminal and non-current carrying metal parts				
Contact gap		2 × 2 mm min.				
Vibration resistance	Malfunction	10 to 55 Hz, 0.75 mm single amplitude				
Shock resistance	Destruction	1,000 m/s² min.				
SHOCK resistance	Malfunction	300 m/s² min.				
Conditional short-circuit current		100 A (EN60947-5-1)				
Conventional free air thermal current (Ith)		2.5 A (EN60947-5-1)				
Ambient operating temp	erature	−30 to 70°C (with no icing)				
Ambient operating hum	idity	95% max.				
Cable		UL2464 No. 22 AWG, finishing O.D.: 8.3 mm				
Weight		Approx. 190 g (D4F-102-1R, with 1 m cable) Approx. 220 g (D4F-120-1R, with 1 m cable)				

- Note: 1. The above values are initial values.
  - 2. Once the contact is opened or closed with an ordinary load, it cannot be used for a load smaller than that. The contact surface may be rough, which impairs the reliability of contacting.
- **\*1.** The degree of protection shown above is based on the test method specified in EN60947-5-1. Be sure to confirm in advance the sealing performance under the actual operating environment and conditions.
- \*2. Durability values are calculated at an operating temperature of 5 to 35°C, and an operating humidity of 40% to 70%. Contact your OMRON sales representative for more detailed information on other operating environments.
- **\*3.** Do not apply 1 A at 125 VAC to more than two circuits.
- **\*4.** The value will vary depending on factors such as the switching frequency, the ambient environment, and the reliability level. Be sure to confirm correct operation with the actual load before application.
- **\*5.** The contact resistance was measured with 0.1 A at 5 to 8 VDC with a fall-of-potential method.

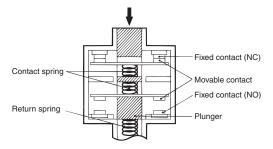
### **Structure and Nomenclature**

#### **Structure**



## **Direct Opening Mechanism**

#### 1NC/1NO Contact (slow-action)



Conforms to EN60947-5-1 Direct Opening

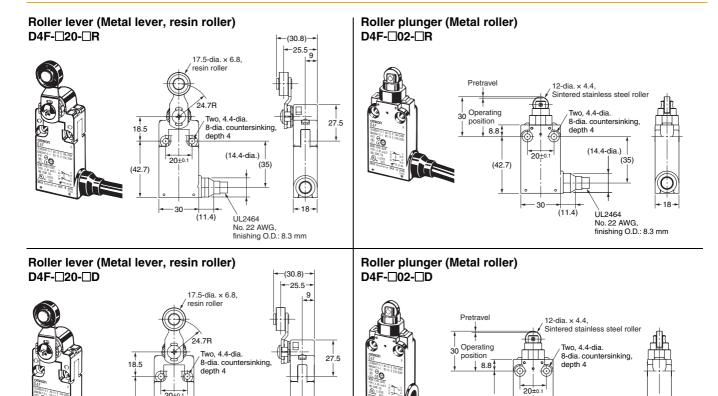
(Only the NC contacts have a direct opening function.) When contact welding occurs, the NC contacts are separated from each other by pushing in the plunger.

#### **Contact Form**

Model	Contact	Contact form	Operating pattern	Remarks
<b>D4F-1</b> □-□□	1NC/1NO (slow-action)	11 12 33 34	11-12 ON Stroke	Only NC contact 11-12 has a certified direct opening mechanism.  The terminals 11-12 and 33-34 can be used as unlike poles.
D4F-2□-□□	2NC (slow-action)	11	11-12 ON Stroke	NC contacts 11-12 and 21-22 have a certified direct opening mechanism.  The terminals 11-12 and 21-22 can be used as unlike poles.
D4F-3□-□□	2NC/2NO (slow-action)	7b 12 22 23 33 34 44 44	11-12 21-22 33-34 43-44 ON	NC contacts 11-12 and 21-22 have a certified direct opening mechanism.  The terminals 11-12, 21-22, 33-34 and 43-44 can be used as unlike poles.
<b>D4F-4</b> □-□□	4NC (slow-action)	Zb 12 22 31 32 41 42	11-12 21-22 31-32 41-42 ON	NC contacts 11-12, 21-22, 31-32 and 41-42 have a certified direct opening mechanism.  The terminals 11-12, 21-22, 31-32 and 41-42 can be used as unlike poles.

Note: The terminal numbers are according to EN 50013 and the contact symbols are according to EN 60947-5-1.

## **Dimensions and Operating Characteristics**



Note: Each dimension has a tolerance of 0.4 mm unless otherwise specified.

(16.7)

UL2464

No. 22 AWG, finishing O.D.: 8.3 mm

#### Slow-action (1NC/1NO), (2NC), (2NC/2NO), and (4NC)

(17.6)

- 30

Operating Characteris	Model stics	D4F-□20-□R D4F-□20-□D	D4F-□02-□R D4F-□02-□D
Operating force	OF max. *1	5 N	12 N
Release force	RF min. *2	0.5 N	1.5 N
Pretravel	PT1 (11-12 and 21-22) PT1 (31-32 and 41-42) PT2 *3	6±3° (NC) 9±3° (NC) (12°) (NO)	1 mm max. (NC) 1.3 mm max. (NC) (1.2 mm) (NO)
Overtravel	OT min.	40°	3.2 mm
Operating position	OP (11-12 and 21-22) OP (31-32 and 41-42)		29.4±1 mm 29±1 mm
Total travel	TT <b>*</b> 3	(55°)	(4.5 mm)
<b>Direct opening travel</b>	DOT min. *4	18°	1.8 mm
Direct opening force	DOF min.	20 N	20 N

**Note:** Variation occurs in the simultaneity of contact opening/closing operations of 2NC, 2NC/2NO, and 4NC contacts. Check contact operation.

- \*1. The OF value is the maximum load that opens an NC contact (11-12, 21-22, 31-32, 41-42).
- **\*2.** The RF value is the minimum load that closes an NC contact (11-12, 21-22, 31-32, 41-42).
- \*3. The PT2 and TT values are reference values.

(42.7)

(7.9)

\*4. The D4F is used in accordance with EN81 and EN115 at a minimum DOT of 30° and 2.8 mm.

(16.7)

111 2464

(17.6)

-30

No. 22 AWG, finishing O.D.: 8.3 mm

### **Safety Precautions**

Be sure to read the precautions for All Safety Limit Switches in the website at:http://www.ia.omron.com/.

#### **Indication and Meaning for Safe Use**

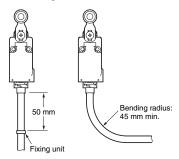
Precautions for Safe Use	Supplementary comments on what to do or avoid doing, to use the product safely.
Precautions for Correct Use	Supplementary comments on what to do or avoid doing, to prevent failure to operate, or undesirable effect on product performance.

Precautions for	Safe	Use
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- Do not use more than one D4F side-by-side.
- Do not switch circuits for two or more standard loads (250 VAC,
   3 A). Doing so may adversely affect insulation performance.

#### **Handling of Cables**

- Cables cannot be flexed repeatedly.
- The cable is fixed with sealing materials on the bottom of the switch. When excessive force may be imposed on the cable, fasten the cable with a fixing unit at a distance of 50 mm from the bottom of the switch as shown.
- Do not pull or press the cable at an excessive force (50 N max.).
- When bending the cable, secure the cable with more than 45 mm bending radius so as not to cause damage to the insulator or sheath of the cable. Doing so may result in current leakage or burning.



 When wiring, be sure to prevent penetration of a liquid such as water or oil through the cable end.

#### **Operating Environment**

 Do not use the Switch submersed in oil or water or in locations continuously subject to splashes of oil or water. Doing so may result in oil or water entering the Switch. (The IP67 degree of protection of the Switch specifies the amount of water penetration after the Switch is submerged in water for a certain period of time.)

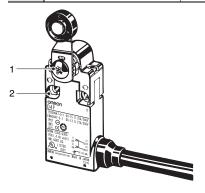
#### **Precautions for Correct Use**

The Switch contacts can be used with either standard loads or microloads. Once the contacts have been used to switch a load, however, they cannot be used to switch smaller loads. The contact surfaces will become rough once they have been used and contact reliability for smaller loads may be reduced.

#### **Appropriate Tightening Torque**

Be sure to tighten each screw of the D4F properly, otherwise the D4F may soon malfunction

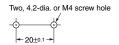
No.	Туре	Appropriate tightening torque
1	Lever mounting screw (M5)	2.4 to 2.8 N·m
2	Body mounting screw (M4)	1.18 to 1.37 N·m



#### Mounting

Use two M4 screws and washers to mount the D4F securely. The D4F can be mounted more securely with proper tightening torque.

#### Mounting Holes (Unit: mm)



#### **Changing the Lever Angle**

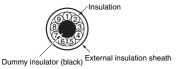
- Unfasten the screw that holds the lever to set the position of the lever at any angle through 360° (in steps of 9°).
- After unfastening the screws that hold the lever, mount the lever the other way (normal side or reverse side). Set an angle of the lever to complete adjustment within a range in which the lever does not touch the switch body.

#### Wiring

#### **Identifying Wires**

Identify wires according to the color (with or without white lines) of the insulation on the wire.

#### **Cross section**



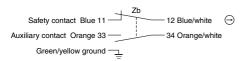
#### **Core Insulator Colors**

Blue/white, Orange/white, Pink/white, Brown/white, Green/yellow, Brown, Pink, Orange, and Blue Example: Blue/white is a blue insulator with a white line.

#### **Terminal Numbers**

- Identify terminal numbers based on the color (with or without white lines) of the insulation on the wire.
- The safety and auxiliary contacts of D4F models of four-terminal contact construction and those of two-terminal contact construction are described below.
- The safety contacts are direct-opening NC contacts (11-12 and 21-22); they are used for safety circuits, and each of them is indicated with the appropriate mark \_\_\_\_\_.
- Auxiliary contacts are used to check (to monitor) the operating state of the switch, which are equivalent to NO contacts (33-34 and 43-44) or NC contacts (31-32 and 41-42).
- The NC contacts 31-32 and 41-42 of auxiliary contacts (orange or pink) can be used as safety contacts.

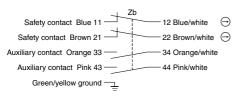
#### <1NC/1NO>



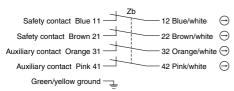
#### <2NC>



#### <2NC/2NO>



#### <4NC>



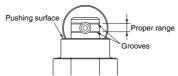
#### Note: Safety Contacts:

The safety contacts are direct opening contacts certified by EN and each of them is indicated with the mark (—).

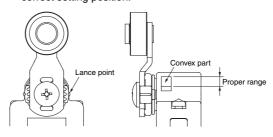
 Cut the dummy core insulator and all unused wires at the end of the external insulation sheath when wiring the cable.

#### Operating

 To set the plunger stroke correctly, press-fit the plunger until the top of the pushing surface comes between two grooves on the plunger.

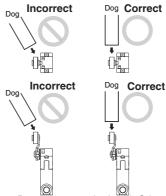


• To set the roller lever stroke correctly, push the dog and cam until the lance point comes within the range of the convex part that is the correct setting position.



#### **Others**

 Actuating the switch from an angle other than 90 degrees to the switch face may deform or damage the actuator, or deform or damage the rotary spindle, so make sure that the dog is straight.



- Do not remove the head. Otherwise, a failure may occur.
- To avoid telegraphing, take the following precautions.
  - 1. Modify the rear end of the dog to an angle of 15° to 30° as shown below or to a secondary-degree curve.



Modify the circuit so as not to detect the wrong operating signals.

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- and (ii) Buyer has no past due amounts.

  Interest. Omron, at its option, may charge Buyer 1-1/2% interest per month or the maximum legal rate, whichever is less, on any balance not paid within the
- Orders. Omron will accept no order less than \$200 net billing.

  Governmental Approvals. Buyer shall be responsible for, and shall bear all costs involved in, obtaining any government approvals required for the importation or sale of the Products.
- Taxes. All taxes, duties and other governmental charges (other than general real property and income taxes), including any interest or penalties thereon, imposed directly or indirectly on Omron or required to be collected directly or indirectly by Omron for the manufacture, production, sale, delivery, importation, consumption or use of the Products sold hereunder (including customs duties and sales, excise, use, turnover and license taxes) shall be charged to and remitted by Buyer to Omron.

  Financial. If the financial position of Buyer at any time becomes unsatisfactory
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  a. Shipments shall be by a carrier selected by Omron; Omron will not drop ship
- - except in "break down" situations.
    b. Such carrier shall act as the agent of Buyer and delivery to such carrier shall
  - constitute delivery to Buyer; c. All sales and shipments of Products shall be FOB shipping point (unless oth-
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   d. Delivery and shipping dates are estimates only; and
   e. Omron will package Products as it deems proper for protection against normal handling and extra charges apply to special conditions.

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- prevent disclosure to any third party.

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