

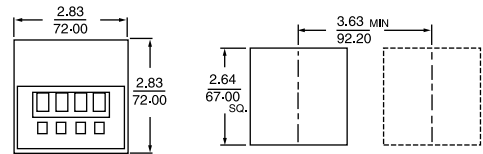
355B SERIES



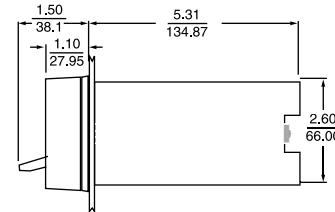
Shawnee II Digital GP Reset Timer



DIMENSIONS INCHES MILLIMETERS



PANEL CUTOUT
SHOWING DISTANCE BETWEEN
ADJACENT CUTOUTS.



PANEL MOUNTED
DIGITAL TIMERS

The 355B Directly Replaces 355A.

A compact version of the 335 Timer, the ATC 355B is its exact functional duplicate, packaged in a 72mm² DIN-Size housing, it occupies 40% less panel space and costs proportionately less. Modern production and assembly techniques have all but eliminated hand wiring, enhancing the reliability and life expectancy of the 355B.

PRODUCT HIGHLIGHTS

COMPUTER TESTED RELIABILITY

The Solid-State 355B is manufactured from a series of computer-tested plug-in circuit boards and assembled virtually without hand wiring. Because it has no moving parts in its logic circuits, its life expectancy is practically unlimited. Even the load relay — the 355B's only significant mechanical component — has a life expectancy of 100,000,000 operations (no load). As a result, the 355B achieves an overall reliability that surpasses even the high level achieved by previous Shawnee timers.

CYCLE PROGRESS INDICATION

The Shawnee indicating timer provides cycle progress indication on a four-digit display located immediately above the digital setting number wheels. While the non-indicating 355B does not provide true cycle progress indication, its pilot light can be wired so that it is **on** during the timing cycle.

PLUG-IN AND DUST-TIGHT

All 355B timers feature true plug-in design and can be replaced in seconds without disturbing the housing or disconnecting the wiring. The dial assembly is gasketed so that the timer body is dust-tight from the front of panel.

WIDE RANGE

Each Shawnee 355B timer covers the overall span of 0.01 sec to 999.9 *min* in two field-convertible ranges. The 355B indicating timer also offers two additional field-convertible ranges of 0.1-999.9 *sec* or *min*.

EASY TO SET AT ALL TIMES

The Shawnee timer is easily and accurately set even with work gloves on. Push any of its four toggle levers in any sequence until the number you want appears above it. You can decrease as well as increase each number by pushing the levers *up* or *down*. You can change the setting at any time, even during a cycle.

SAVE 40% IN PANEL SPACE AND COST

Packaged in a 72mm² DIN-size housing, the 355B occupies 40% less panel space than previous IC timers. Modern production and assembly techniques have substantially reduced manufacturing costs and resulted in a 45% cost saving.

OUTSTANDING REPEAT ACCURACY

Unsurpassed among industrial timers regardless of cost, the Shawnee has a repeat accuracy of ± 10 milliseconds on any setting within its overall range of 999.9 *min.*, even in the face of wide swings in temperature or voltage and regardless of the amount of reset time between cycles.

NOISE IMMUNITY

The 355B does not have to be shielded: its transformer power supply, full-wave bridges, buffered logic and other design characteristics render it immune to the electrical noise that is encountered in typical industrial environments.

OPERATION

The Shawnee 355B operates on a digital logic circuit with three main elements: a clock which uses utility line frequency of 50 or 60 Hz as its time base; a read-only-memory (ROM) whose output is set by the timer's digital setting number wheels; and a comparator that continuously examines the outputs of the clock and ROM.

When power is applied (start signal on), two things happen simultaneously; the instantaneous DPDT relay is energized transferring both sets of contact, and the clock circuit begins to count each cycle of the utility line frequency. Translating this count into hundredths of a second, the clock accumulates it and feeds it continuously to the comparator. When clock output exactly equals the output of the ROM, the comparator causes the 355B to time out.

At this point, (1) the DPDT delay relay is energized, immediately transferring both sets of contacts and (2) the clock turns itself off automatically. Since the clock stops counting even if the start signal remains on, it is not necessary to tie up one of the 355B's delayed contacts to do this job.

To reset the Shawnee 355B, power must be removed from terminal 1 (L1) for 75 milliseconds or more. The 355B operates in the On-Delay mode only, always resetting whenever there is a power outage and starting a new cycle when power is restored.

CYCLE PROGRESS INDICATION

When the timer is in the reset condition, the LED display is blank. During the timing cycle, the display counts up from zero, thus always indicating the amount of time that has elapsed since the start of cycle. At time-out, the display shows total elapsed time and exactly equals the numbers on the digital setting wheels.

TYPICAL INSTALLATIONS

KEY SYMBOLS

- POWER SUPPLY
- CLOCK
- INDEPENDENT LOADS
- DEPENDENT LOADS
- MOMENTARY STARTING CONTACT
- SUSTAINED STARTING CONTACT
- LOAD ENERGIZED
- LOAD DE-ENERGIZED

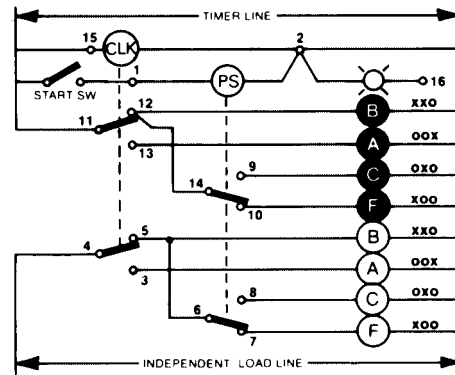
All timers shown in "before start" position. Diagrams shown with power off unless otherwise marked.

Maximum load current through any load carrying contact is 5 amperes. Pilot lights leads are brought out to terminal block. Pilot light can be wired to show practically any desired function timer energized, cycle running instantaneous or delayed switch closed, etc.

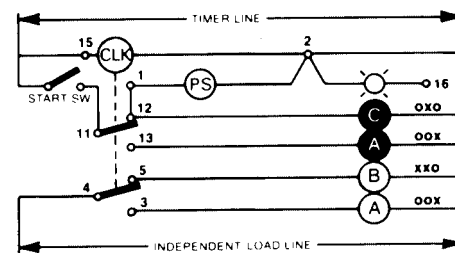
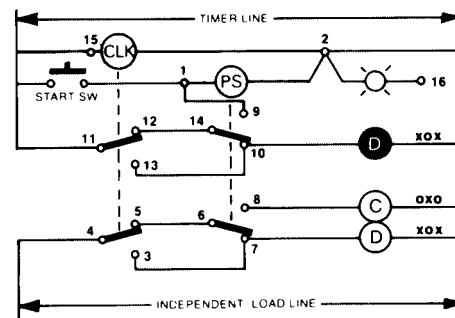
- DELAYED CONTACTS
Contacts transfer simultaneously when unit "times out" and all digits are zero.

- INSTANTANEOUS CONTACTS
Contacts are transferred when power supply is energized, transferred back as shown when de-energized.

SUSTAINED START



MOMENTARY START



Load A pulses on for approximately 50ms

Wiring diagrams are shown for non-indicating models.

		SWITCHING SEQUENCE*		
RELAY	CONTACTS	Before Start	During Cycle	End of Cycle
INSTANTANEOUS	14-9/6-8			
	14-10/6-7			
DELAYED	11-12/4-5			
	11-13/4-3			

* Assumes a sustained closed start signal (i.e. longer than the setting on the digital display).

- BLACK—Circuit Closed
- GRAY—Circuit Open

SPECIFICATIONS

MODELS

Both indicating and non-indicating models of the 355B are available. See ordering code.

CYCLE PROGRESS INDICATOR (indicating model only)

4 digit, 0.3 inch, high intensity, blue display.

RANGES

0.01 - 99.99 sec, 0.01 - 99.99 min,
0.1 - 999.9 sec, and 0.1 - 999.9 min;
field-convertible.

REPEAT ACCURACY

±0.01 sec. on all ranges.

RESET TIME

75 milliseconds

MINIMUM SETTING

99.99 sec of min ranges: 0.01 sec or min,
respectively.

999.9 sec or min ranges: 0.1 sec or min,
respectively.

TIMING MODES POSSIBLE

SINGLE CYCLE: interval or delay

REPEAT CYCLE: pulse
(fixed at approx. 50 ms.)

LOAD RELAYS

NUMBER: two, one instantaneous and one delayed; both plug-in DPDT.

OPERATE TIME: 20 ms, max.

RELEASE TIME: instantaneous — 20 ms,
max. delayed — 75 ms, max.

CONTACT RATINGS: 5 A at 120V AC,

LIFE: 100 million operations (no load).

PILOT LIGHT

Non-indicating unit only. One pilot light.
Both leads brought out to terminal block.

TERMINALS

16 screw terminals accessible at rear;
integral wiring diagram on housing.

HOUSING

Plug-in design; completely gasketed,
dust-tight when panel-mounted.

POWER REQUIREMENTS

120V: 95-132V at 50 or 60 Hz
inrush — 0.2 A
running — 0.04 A

240V: 190-264V AT 50 OR 60 Hz
inrush — 0.1 A
running — 0.02 A

CLOCK INPUT:

Voltage — 95-132V rms (120V Model)
190-264V rms (240V Model)

Current — 20 mA max.

Frequency — 0 to 1000 Hz (sinusoidal)

TEMPERATURE RATING

32 TO 140°F (0 TO 60°C)

WEIGHT

NET: 1 lb., 7 oz.

SHIPPING: 2 lbs.

MOUNTING ACCESSORIES

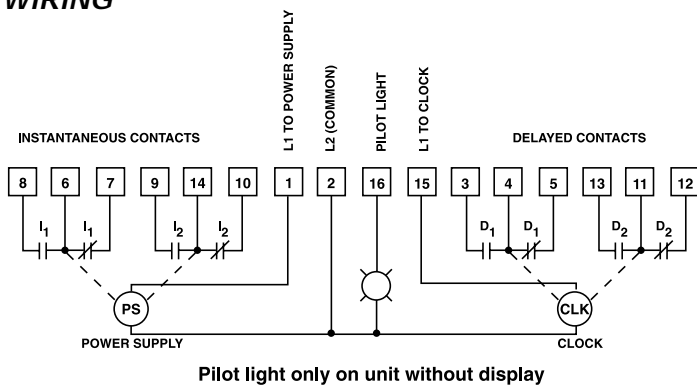
STANDARD: Hardware is provided to mount timer so that it is dust-tight from front of panel.

OPTIONAL: Surface mounting without and with front-facing terminals.

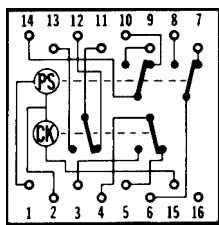
(See Accessory section of catalog)

NEMA 12 case (1 timer)

WIRING

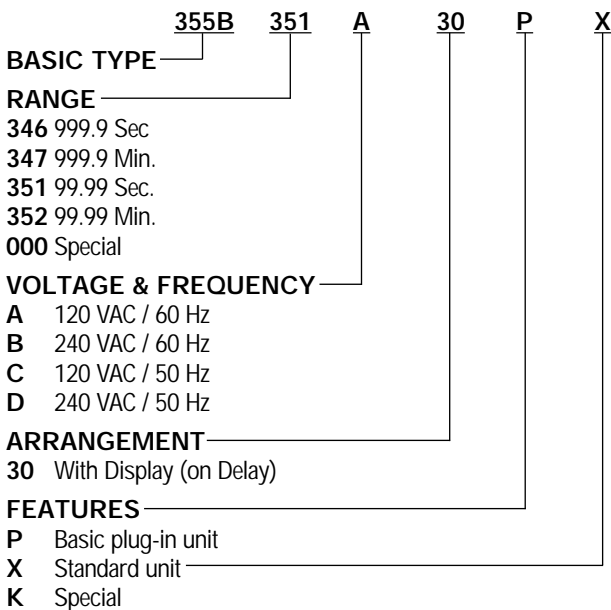


TERMINAL WIRING



INDICATING MODEL

ORDERING CODE



ACCESSORIES

0353-260-27-00 Surface mounting bracket kit
0305-265-61-70 Retrofit kit

The 355B Directly Replaces 355A.